

Loose P.E. Tube or Level-wind Problem Scenario

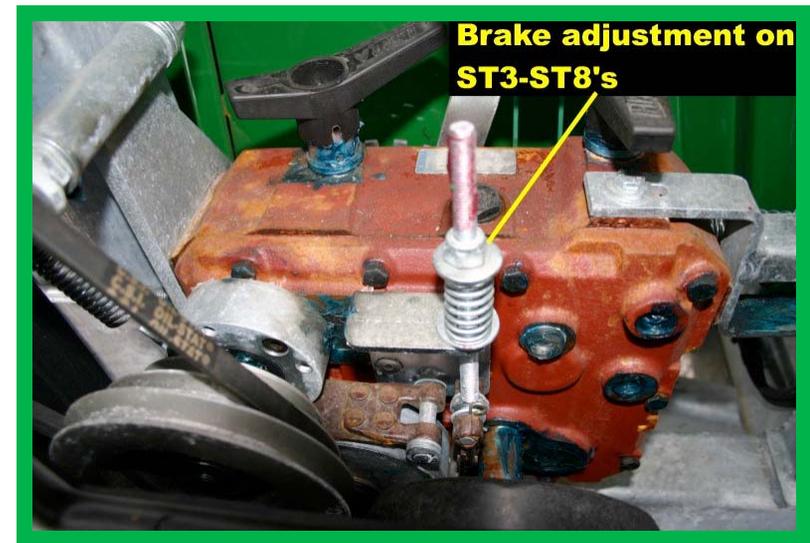
Problems:

- P.E. Tube appears loose on spool
- Machine seems out of time when retracting



Loose P.E Tube or Level-wind Solutions

- Be sure the spool brake is adjusted properly so the spool does not coast when slowing down or stopping during tube pull out



Loose P.E Tube or Level-wind Solutions

- Sometimes if the machine has been operating on short runs, it will be necessary to pull all of the tube out and retract while tube is under pressure



Loose P.E Tube or Level-wind Solutions

- In some cases, the customer will retract the hose using the PTO option. Most times they will do this without the machine being pressurized. When this is done: the tube will tend to become out of round or “egg shaped.” This causes the tube to wrap incorrectly and look as though it is out of time. To fix this: pull the hose out and pressure up. Let the hose lay in the sun (pressurized) for at least a half hour. Retract the hose while still under pressure to return the hose to a round state.



Loose P.E Tube or Level-wind Solutions



Loose P.E Tube or Level-wind Solutions

- Check to see if the Level-wind chain and/or the guide link might be broken

